




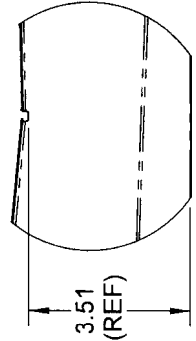
D3649-041 BOTTOM PANEL ASSEMBLY

PART LIST

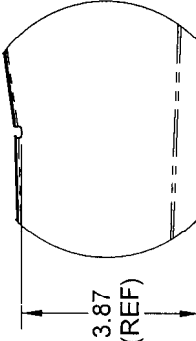
QTY -041	PART NUMBER	DESCRIPTION
X	D3649-041	TUNNEL BOTTOM PANEL ASSY.
1	D3649-1	TUNNEL BOTTOM PANEL
88	MS20427M3-3	RIVET
22	MS21060-3K	NUTPLATE
22	MS21062-3K	NUTPLATE

B	PAGE 3: MS20427M3 WAS MS20427M-3	RF	08.01.07
A	NEW ISSUE	RF	07.11.07
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	1/E		
MFG. APPR.			
APPROVED			
DE APPR.		REV. B	
DATE	08.01.07	SHEET 1 OF 3	
		SCALE 1:5	
		TITLE	
		BOTTOM PANEL ASSEMBLY	
COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

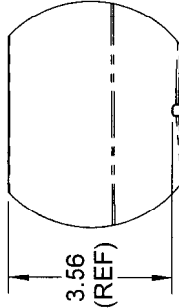
8 7 6 5 4 3 2 1



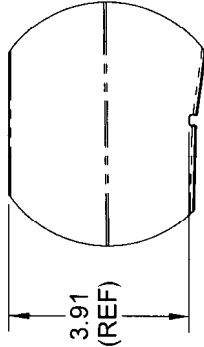
DETAIL E



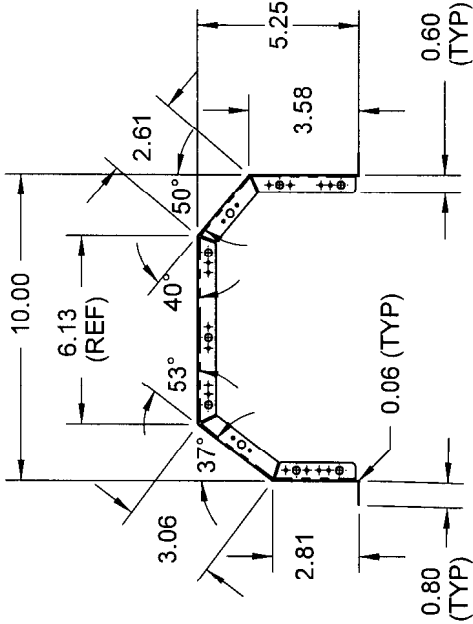
DETAIL F



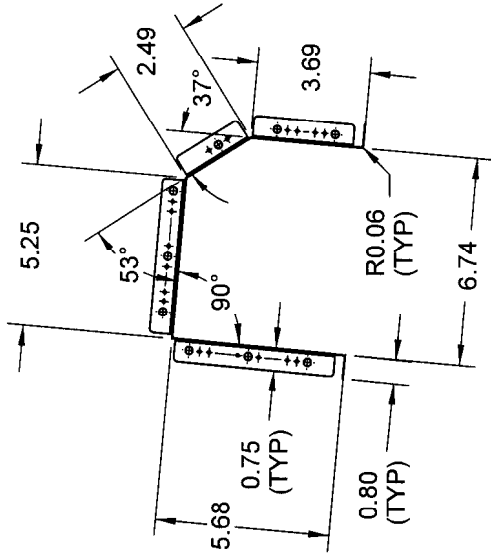
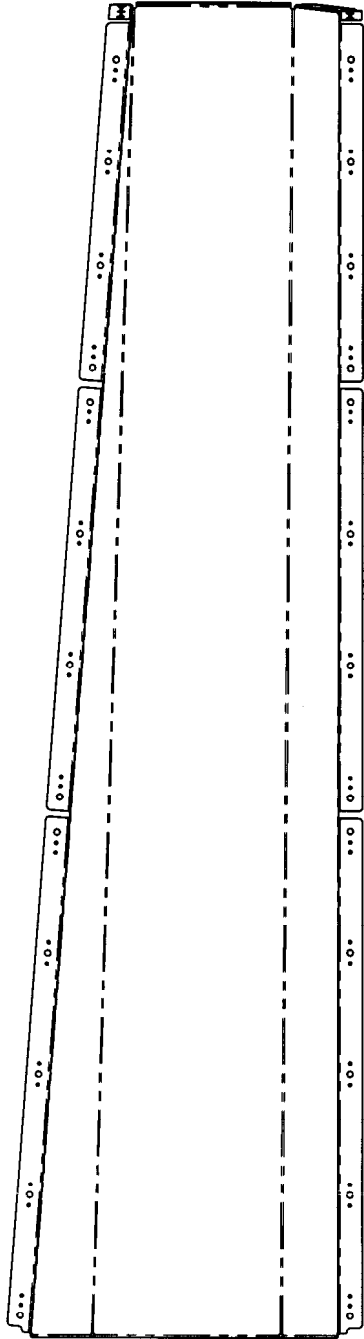
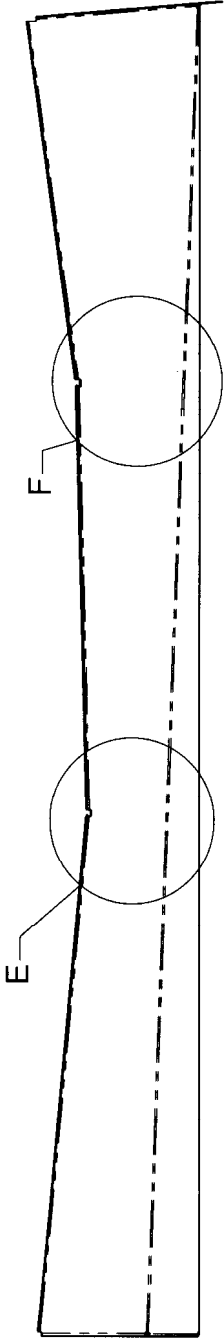
DETAIL G



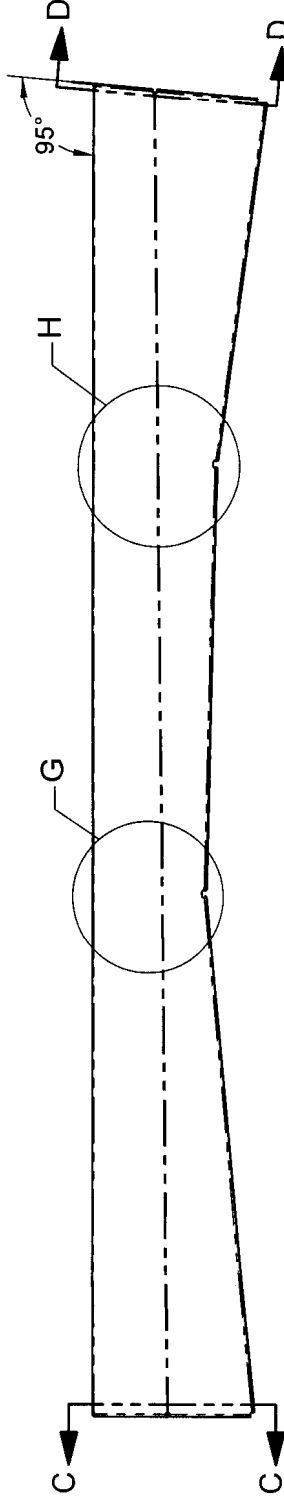
DETAIL H



SECTION C-C







SECTION D-D

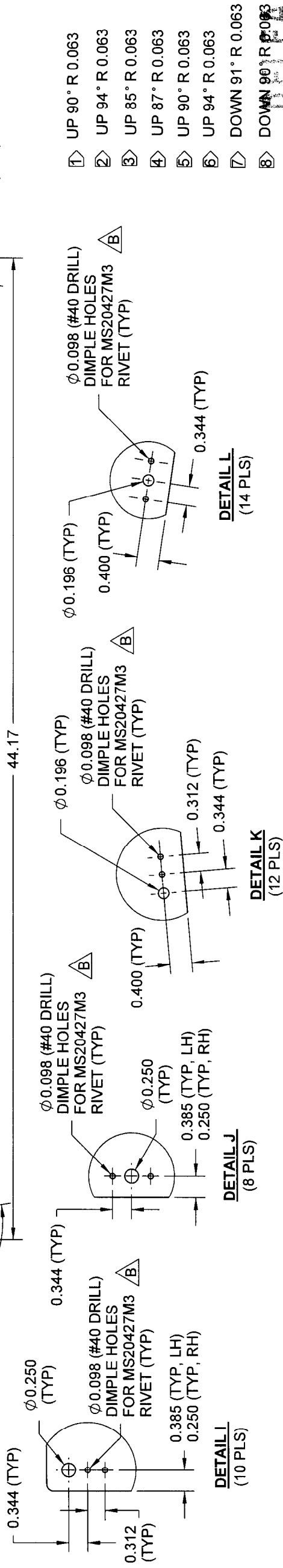
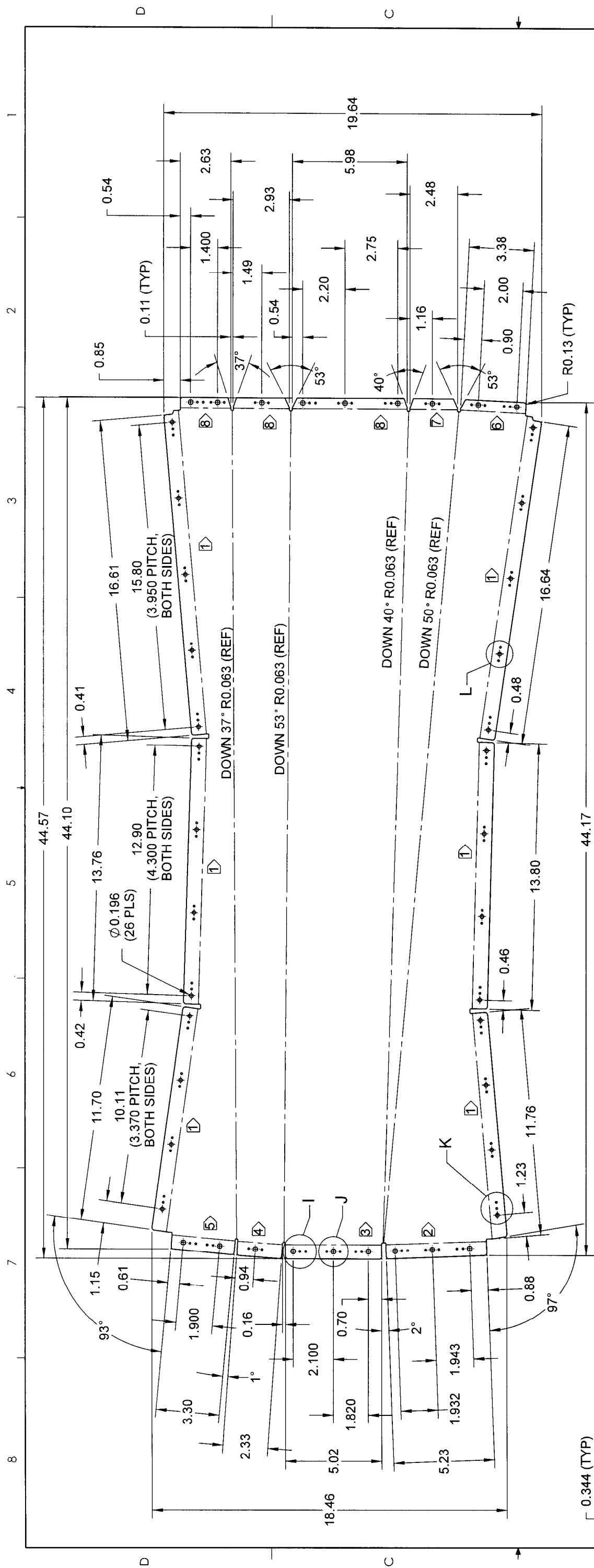


RELEASED
08.03.27/14

D3649-1 TUNNEL BOTTOM PANEL:
(MAKE FROM D3649-1F)

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3649	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BOTTOM PANEL ASSEMBLY	1:6
DATE	08.01.07	COPYRIGHT © 2007 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1



DETAIL L
(14 PLS)

DETAIL K
(12 PLS)

DETAIL J
(8 PLS)

DETAIL I
(10 PLS)

REC'D
03-27/14
90° REVER
11-11-11

D3649-1F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL 0.018 THICK (26 GAUGE) SHEET,
PER MIL-S-5019 (REF. DART SPEC. M304S26GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 4.32 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3649 REV. B SHEET 3 OF 3
DRAWN	RF	
CHECKED	<i>UC</i>	
MFG. APPR.	<i>[Signature]</i>	
APPROVED	<i>[Signature]</i>	
DE APPR.		TITLE BOTTOM PANEL ASSEMBLY SCALE 1:5
DATE	08.01.07	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.